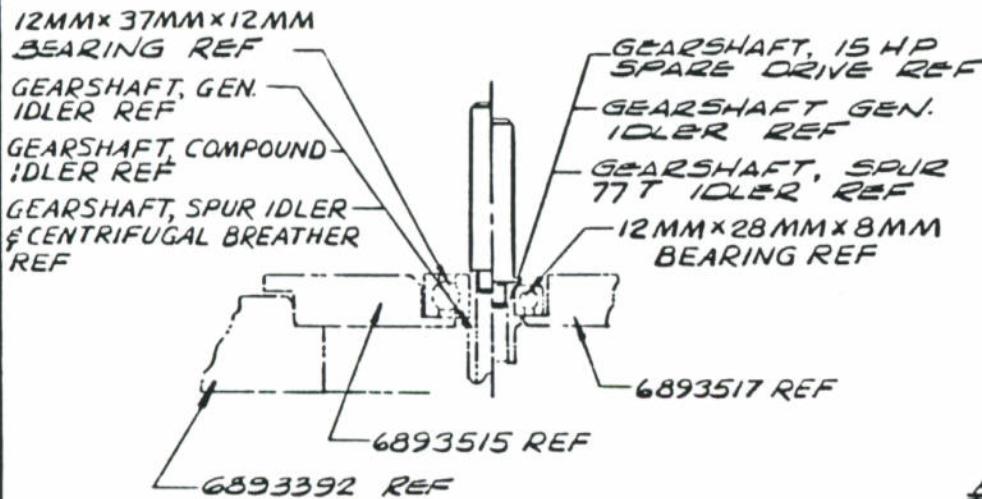


REVISIONS			
X	MICRO TAKED	LTR	DESCRIPTION
			DATE
			APPROVED

NOTES:

1. MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8-3/16 HIGH FIGURES THE FOLLOWING:
  - a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER.
  - b) VENDOR NAME OR TRADEMARK.
2. <sup>63/</sup> FINISH ON ALL SURFACES UOS



FILE COPY

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These tool drawings are furnished in accord with the terms of the DDA Tool Release agreement. The aperture cards or drawings are to be maintained in the custody of the recipient and shall not be disclosed to any third party without specific written consent of Detroit Diesel Allison Division of GMC.

GEOMETRIC CHARACTERISTIC SYMBOLS									
<input type="checkbox"/> FLATNESS	$\perp$	PERPENDICULARITY	<input type="checkbox"/> OR MMC (MAX MATEL CONDITION)						
<input type="checkbox"/> STRAIGHTNESS	$\parallel$	PARALLELISM							
<input type="checkbox"/> CIRCULARITY	$\triangle$	ANGULARITY	<input type="checkbox"/> OR RFS (REGARDLESS OF FEATURE SIZE)						
<input type="checkbox"/> CYLINDRICITY	$\text{RANOUT}$	RUNOUT		<input type="checkbox"/> DIA. DIA.					
<input type="checkbox"/> PROFILE OF A LINE	$\oplus$	TRUE POSITION	<input type="checkbox"/> DIA. DIA.						
<input type="checkbox"/> PROFILE OF A SURFACE	$\odot$	CONCENTRICITY	<input type="checkbox"/> DIA. DIA.						
		SIMMETRY	$\ominus$	DATUM IDENT					
UNLESS OTHERWISE SPECIFIED:									
ALL TRUE POSITION TOLERANCES AND RELATED DATUMS MMC.									
ALL OTHER FORM AND POSITIONAL TOLERANCES AND RELATED DATUMS RFS.									
SEPARATE TRUE POSITION CALLOUTS MAY BE GAGED SEPARATELY REGARDLESS OF DATUM REFERENCE.									
RUNOUTS ARE CIRCULAR.									

BREAK SHARP EDGES .020 UOS

APPROVALS		DATE
DRAWN	12MM x 37MM x 12MM	6/26/76
CHECKED	12MM x 28MM x 8MM	6/26/76
CHF. DR.	12MM x 37MM x 12MM	6/26/76
MET		
SAE 72 BRASS		
HEAT TREAT AND HARDNESS		
ENGR. 1	GRISWOLD	6/26/76
ENGR. 2		
ENGR. 3	EP.	6/26/76
FINAL	R.H.	6/26/76
REVIEW APPROVAL		
SURFACE TREAT.	INSPECTION	

DRAWING PRACTICE		SPEC. SUMMARY	
SURFACE TEXTURE			
SCREW THREADS			
GENERAL SPECIFICATIONS			
DETROIT DIESEL ALLISON	SAE 72	DRIFT, 12MM x 37MM x 12MM AND 12MM x 28MM x 8MM BRGS.	APPLICATION: SEE SEPARATE PARTS LIST
Division of General Motors Corporation	LOCAL Specs. (Ref)	MODEL: FIRST USE: 250 SERIES	SIZE: CODE IDENT: DWG. No.
Indianapolis Operations			C 73342 6893518
		SCALE: //	SHEET